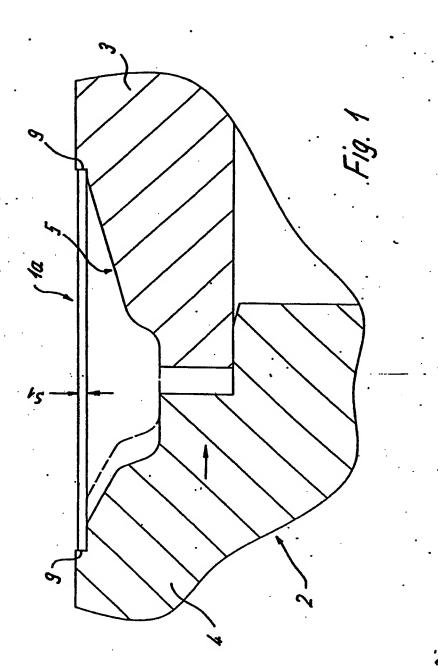
10/531424

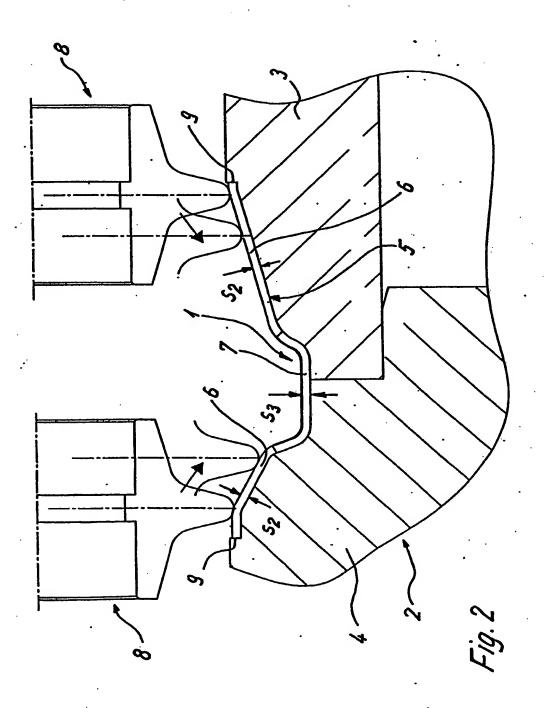
PCT/EP2003/009912



WO 2004/035243

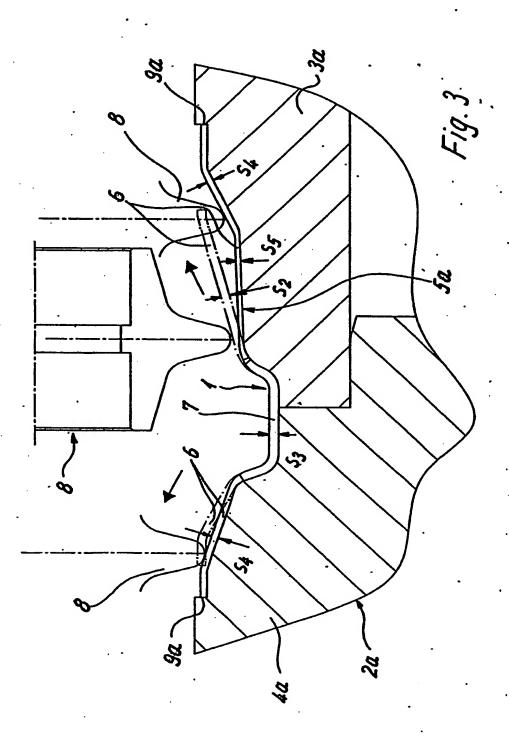
Udo FRIESE
808/43903
ETHOD AND DEVICE FOR
THE PRODUCTION OF A .....
Sheet 2 of 5

CT/EP2003/009912



Udo FRIESE 808/43903 METHOD AND DEVICE FOR THE PRODUCTION OF A ..... Sheet 3 of 5

PCT/EP2003/009912



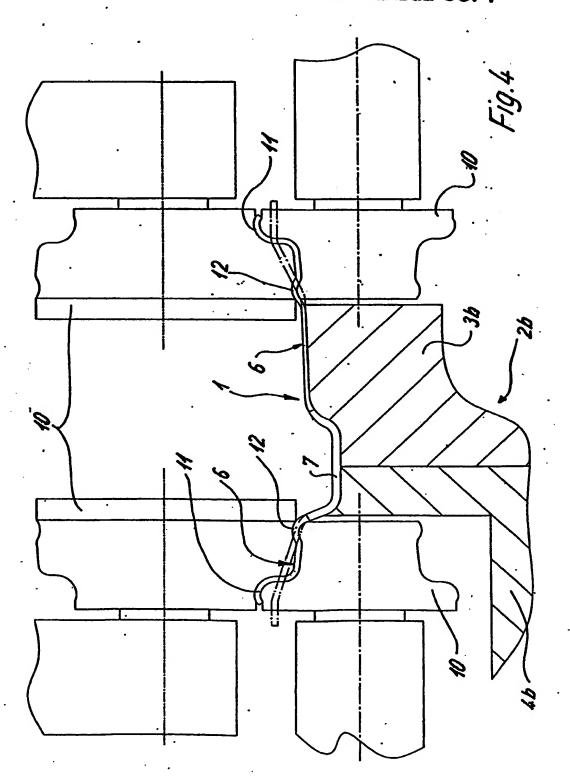
WO 2004/035243

Udo FRIESE
808/43903

METHOD AND DEVICE FOR
THE PRODUCTION OF A .....
Sheet 4 of 5

4.3

PCT/EP2003/009912



10/531424

WO 2004/035243

Udo FRIESE
808/43903

IETHOD AND DEVICE FOR
THE PRODUCTION OF A .....
Sheet 5 of 5

PCT/EP2003/009912

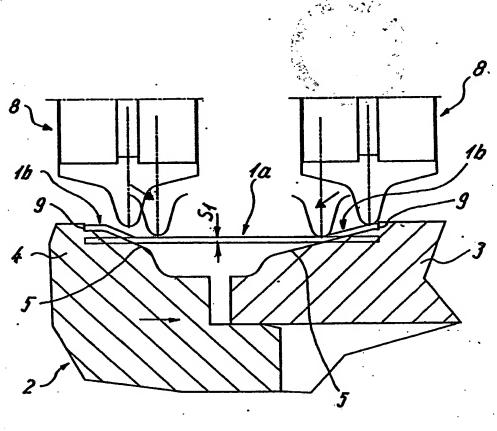


Fig. 5